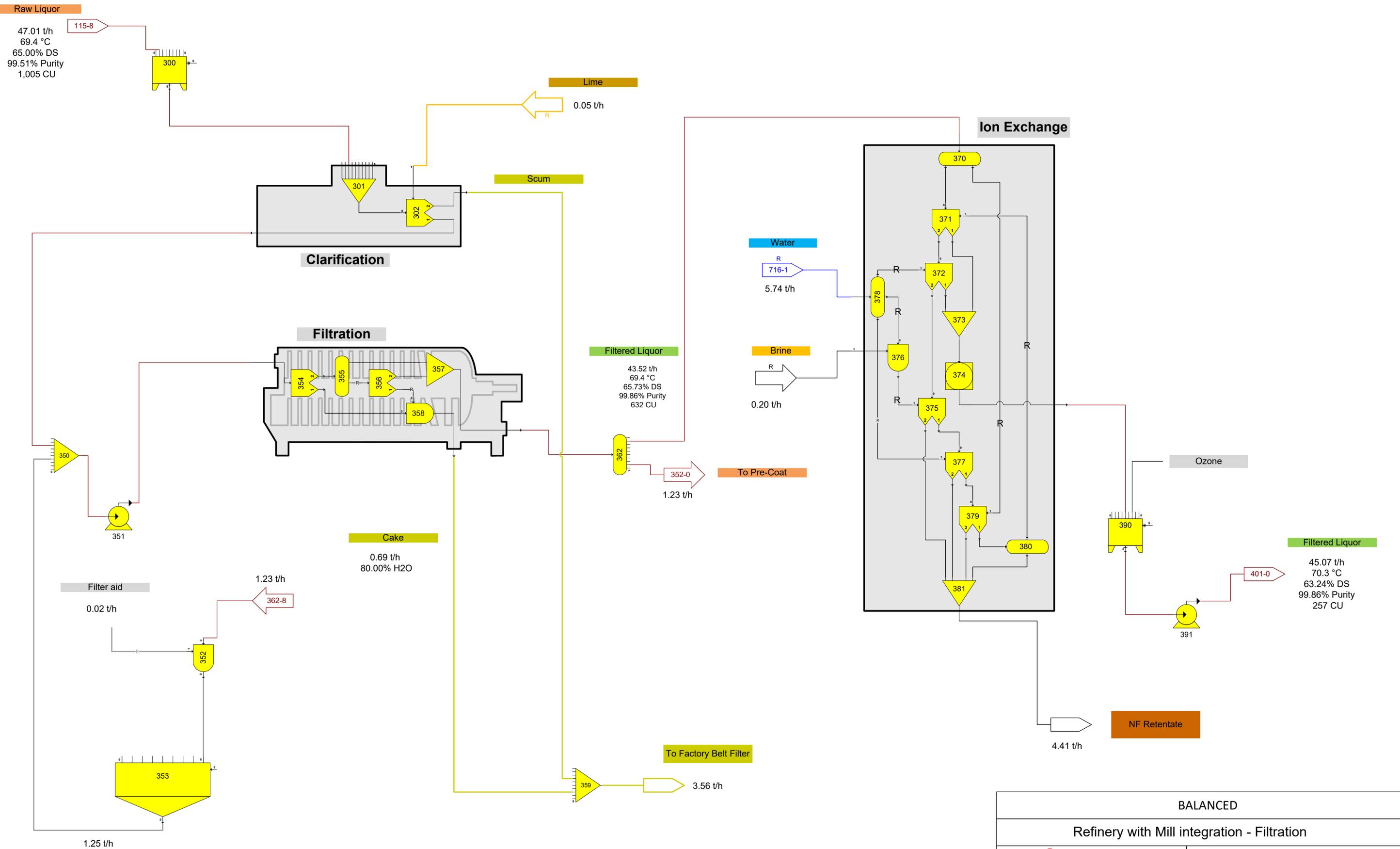


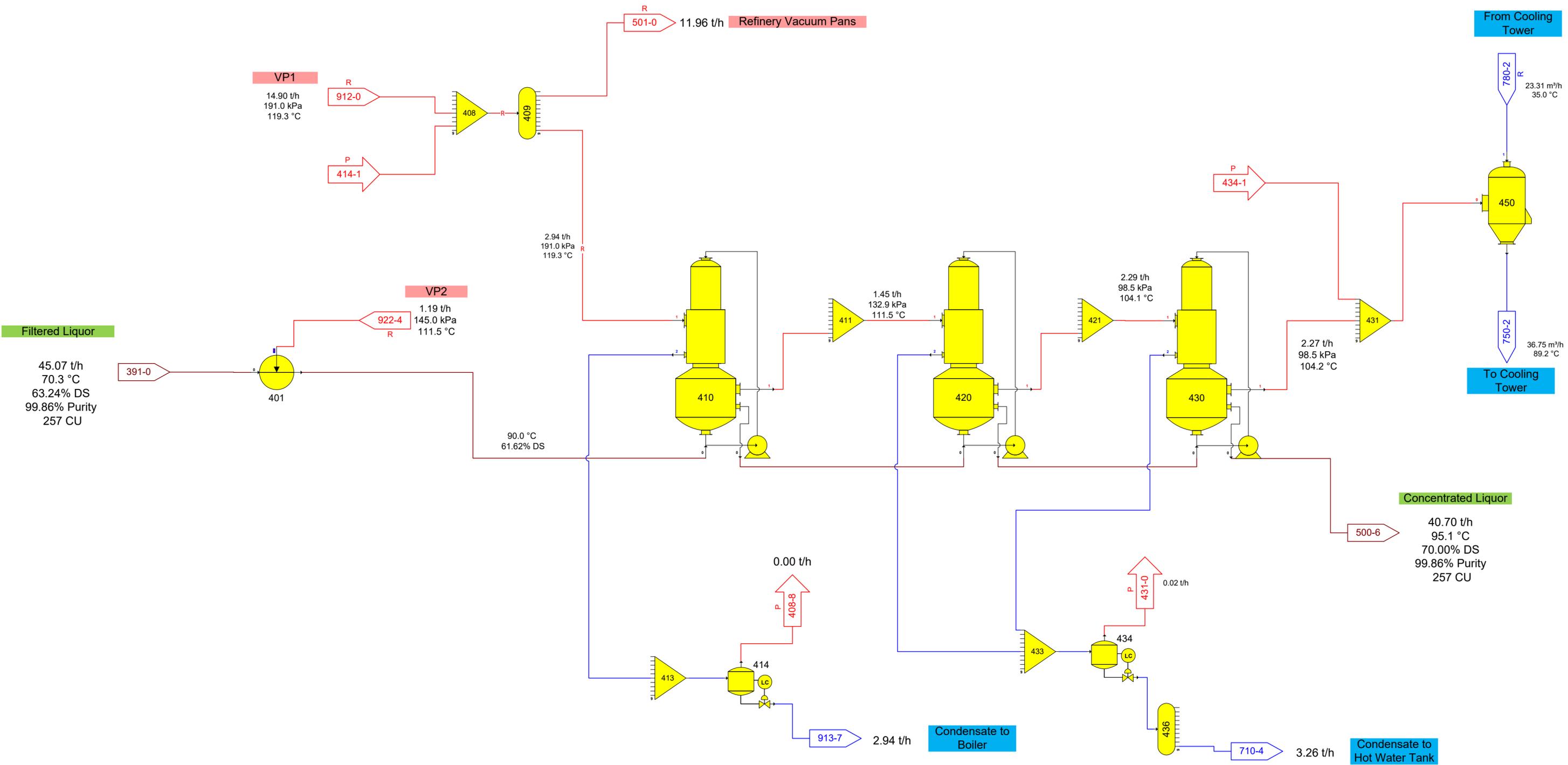


# Clarification – Filtration – Ion Exchange



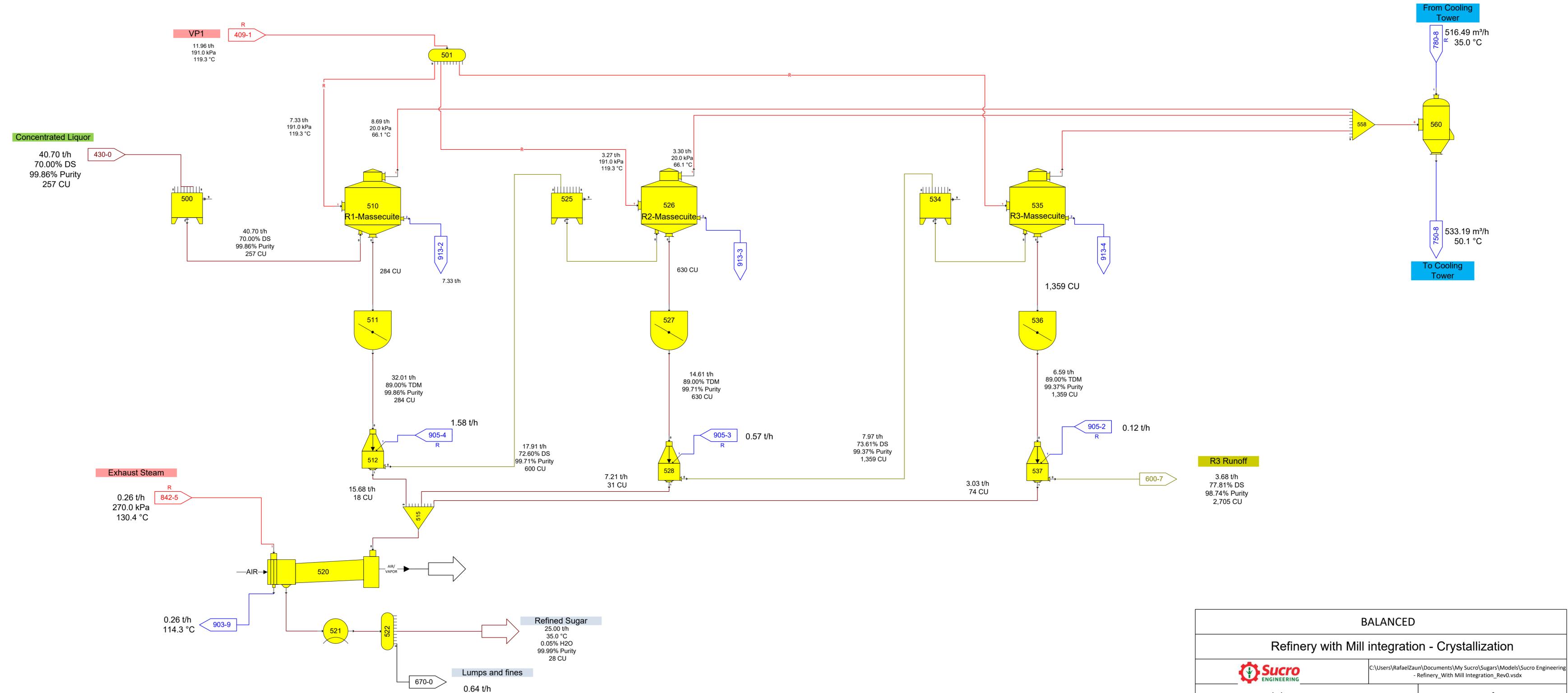
BALANCED	
Refinery with Mill integration - Filtration	
	C:\Users\RafaelZaun\Documents\My Sucro\Sugars\Models\Sucro Engineering - Refinery_With Mill Integration_Rev0.vsd
3/9/2026 1:14:29 PM	2

# Evaporation - Refinery



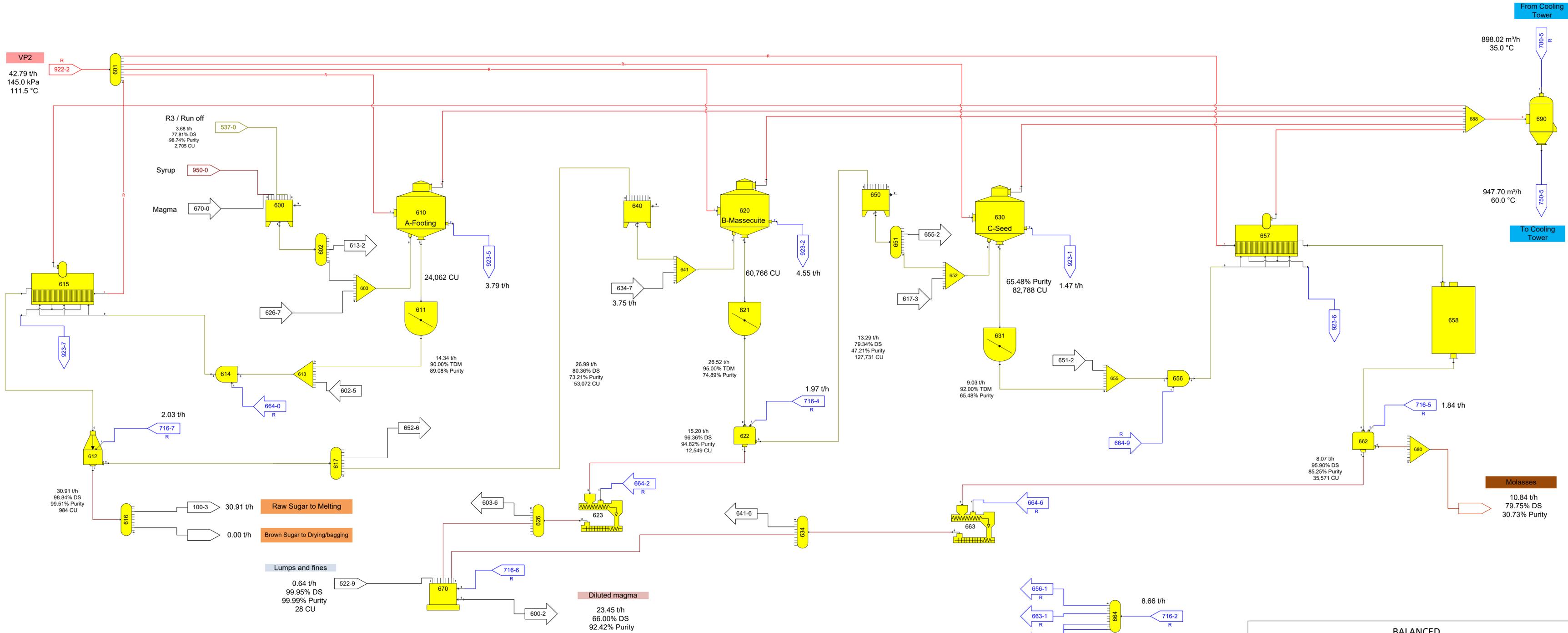
BALANCED	
Refinery with Mill integration - Evaporation	
	C:\Users\RafaelZaun\Documents\My Sucro\Sugars\Models\Sucro Engineering - Refinery_With Mill Integration_Rev0.vsd
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# Refinery Crystallization



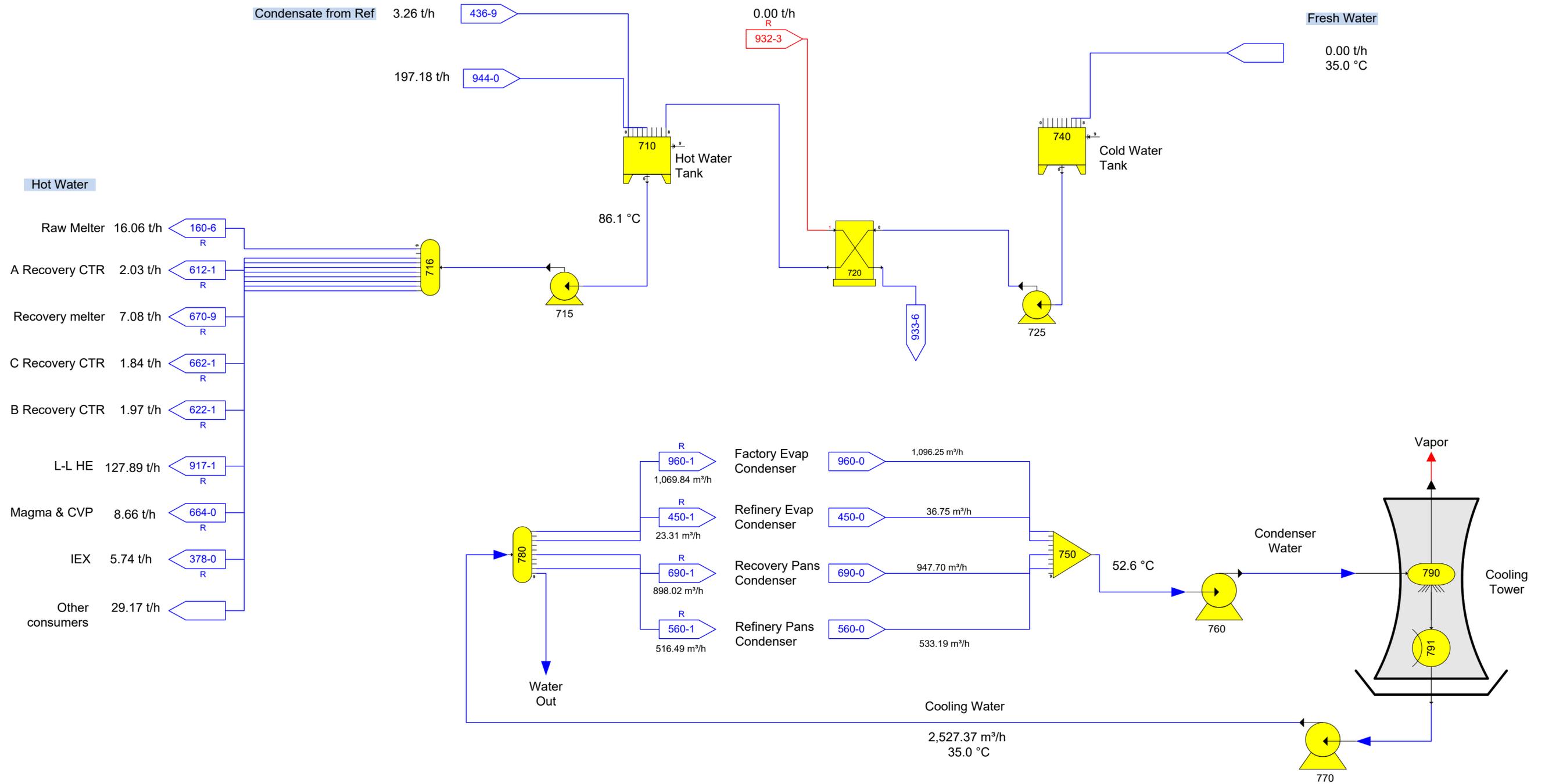
BALANCED	
Refinery with Mill integration - Crystallization	
 <b>Sucro</b> ENGINEERING	C:\Users\RafaelZaun\Documents\My Sucro\Sugars\Models\Sucro Engineering - Refinery_With Mill Integration_Rev0.vsd
3/9/2026 1:14:29 PM	4

# Mill Crystallization



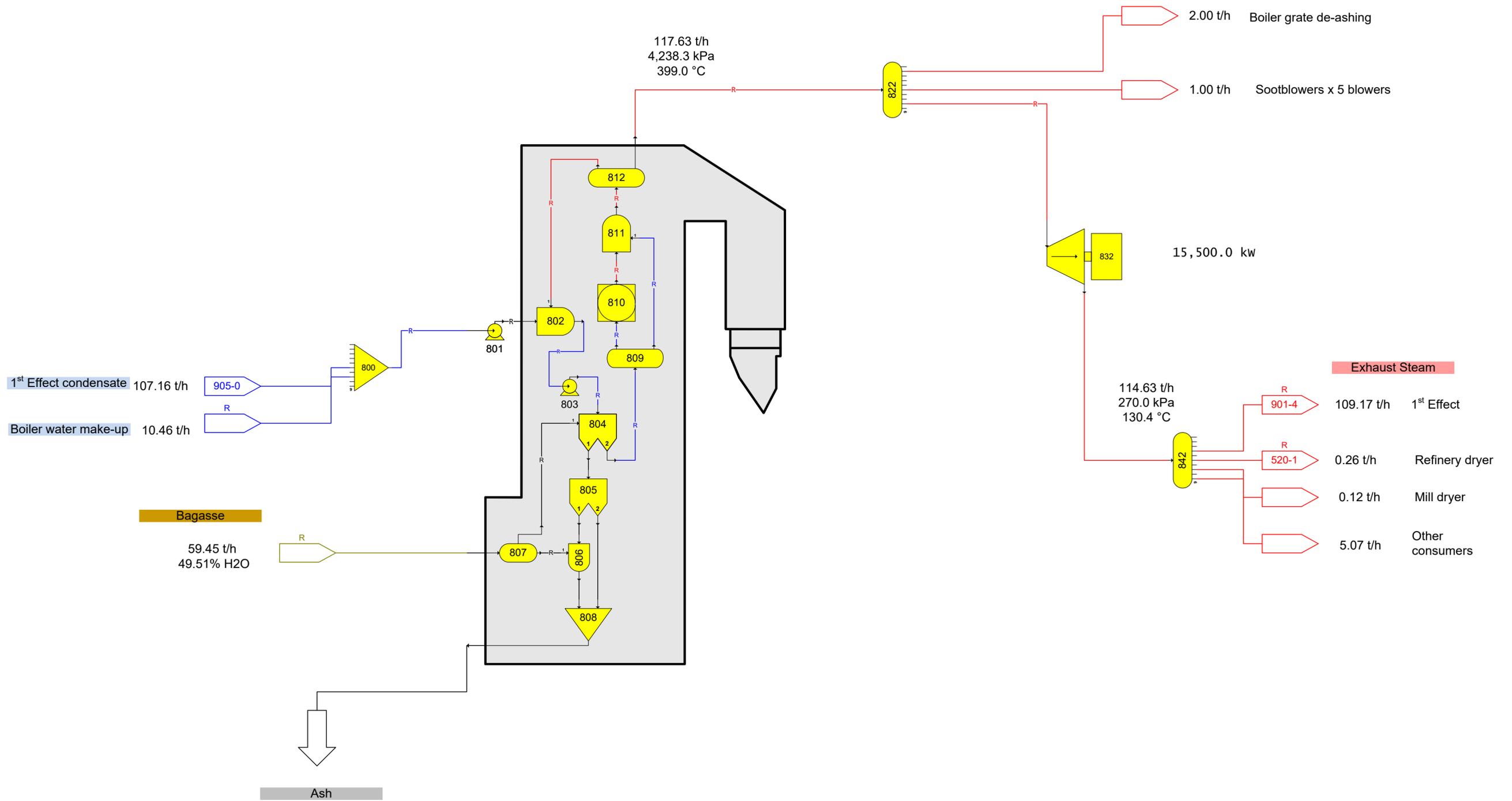
BALANCED	
Refinery with Mill integration - Recovery	
	C:\Users\RafaelZaun\Documents\My Sucro\Sugars\Models\Sucro Engineering - Refinery_With Mill Integration_Rev0.vsdX
3/9/2026 1:14:29 PM	5

# Process Water



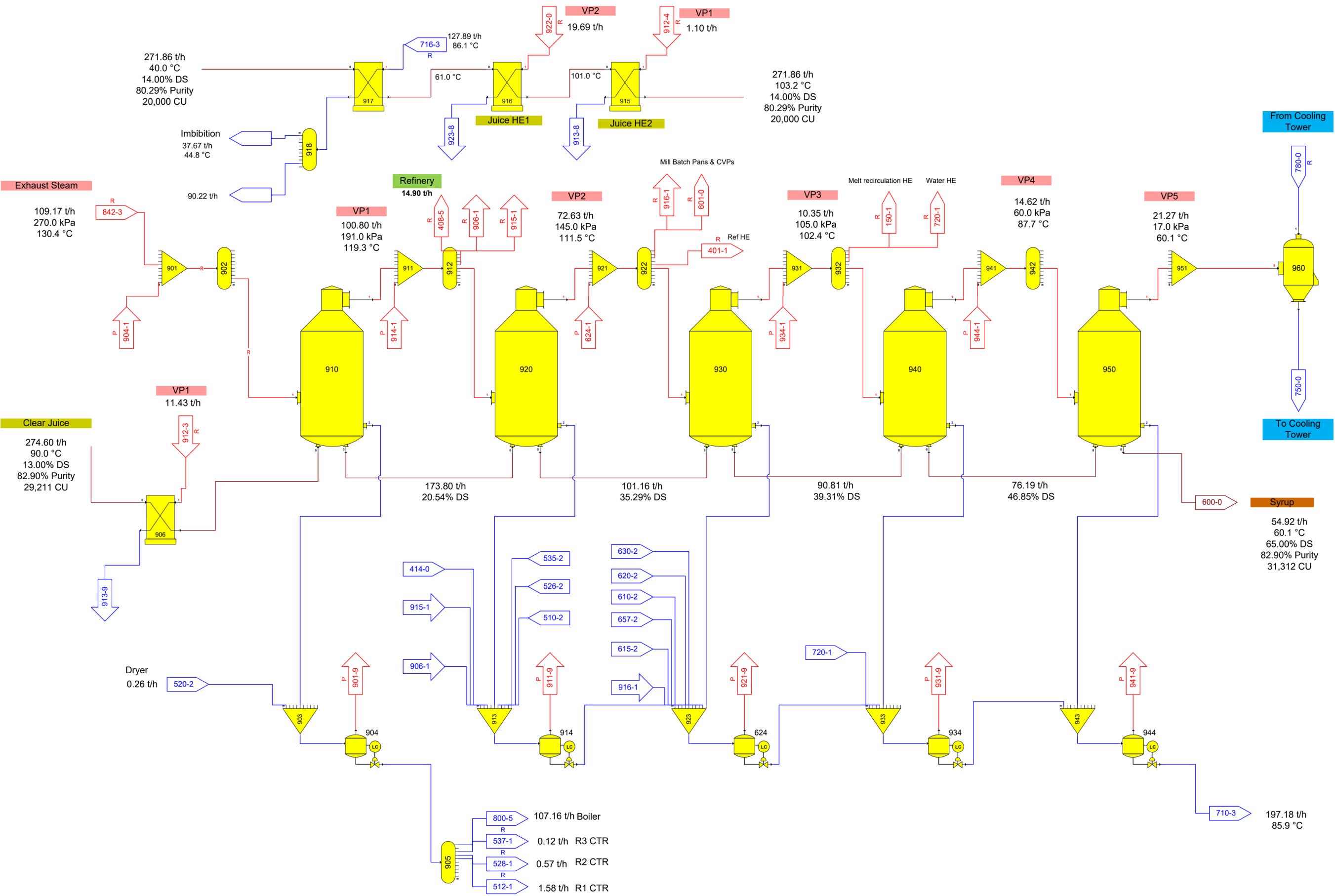
BALANCED	
Refinery with Mill integration – Process water distribution	
	C:\Users\RafaelZaun\Documents\My Sucro\Sugars\Models\Sucro Engineering - Refinery_With Mill Integration_Rev0.vsd
3/9/2026 1:14:29 PM	6

# Boiler



BALANCED	
Refinery with Mill integration – Boiler	
	C:\Users\RafaelZaun\Documents\My Sucro\Sugars\Models\Sucro Engineering - Refinery_With Mill Integration_Rev0.vsd
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# Evaporation - Factory



BALANCED	
Refinery with Mill integration – Factory Evaporation	
	C:\Users\RafaelZaun\Documents\My Sucro\Sugars\Models\Sucro Engineering - Refinery_With Mill Integration_Rev0.vsd 3/9/2026 1:14:29 PM
8	